

SuperSteer Quad Shock Rear Kit P30/P32 Instructions.

****Notes of Caution****

Make sure you have clearance to mount the frame brackets and the extra set of inboard shocks before attempting to install. Some 2004 and up Workhorse chassis have extra bracing added to the outside of the frame that will cause a fitment issue. Also some early P30 chassis with the narrow rear end housings and 16" wheels may not have the clearance to allow mounting the Quad mounts top or bottom. Exhaust systems may have clearance issues as well.

Find the flat area on the frame just behind the rear sway bar pedestal mounts (see picture)

Install the left frame bracket C002897 above the left side frame rail (driver side) with the lower bracket C002898 using 5/8" bolts, lock washers, flat washers. This lower bracket will sit against the bottom of the frame and outside edge of frame with the set bolts towards the inside. The 5/8" bolts will go from the bottom up and thread into the top bracket. Snug all bolts and set bolts but leave loose for now.

Repeat for the other side. Put the center section C002895 up into place with the shock mounting points toward the rear of coach. Use 1/2" bolts, flats and lock nuts to attach to the frame brackets. Tighten all bolts once you have all pieces in place. Remove the lower shock mounting bolts and install the new double ended stud with new shock and through the lower shock and bracket. Install 9/16 standard nuts, lock washers and flat washers on both ends and leave loose for now. Extend shock and install the 9/16 bolt, flat washers, and lock nuts through the upper mounts and shocks. Tighten all bolts and double check your work for clearances and torque.

1/2" bolts 65ft lbs.

9/16" bolts 85 ft lbs

5/8" bolts 100 ft. lbs

Thank you for purchasing this SuperSteer product.

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