

SS2426R Rear Quad shock kit for the Ford F53 24k and 26k gvw chassis.

On drivers side rear loosen and remove the lower sway bar u-clamp bracket bolt.

Loosen and remove the lower driver side rear shock bolt. Position the quad shock bracket

On the inside of the existing shock bracket so the middle hole of the new bracket lines up with

The hole for the existing shock bolt. The bend in the bracket should face towards the front of

The coach and out so it lines up with the bolt hole for the sway bar bracket. Loosely install the sway bar

Bolt through the bracket. Take the top shock bolt loose and install the new shocks with the new 6" bolt

And use the spacers between the top bracket and new shock towards the inside of the coach. Install the

New 4" bolt through the new shock and existing lower mount and the new bracket. Tighten the sway

bar bolt 65 ft. lbs.

Tighten the new shock with bolt, washer and nut to 120 to 140 ft lbs. Install the next shock to the

new bracket at rearward hole with the spacers and tighten top and bottom shock bolts to 120 to 140 ft.

lbs.

On passenger side remove existing bolts and install new 6" bolts through new shock and add three washers or spacers between shock and bracket. Go through bracket and existing shock.

Tighten the new shock with bolt, washer and nut to 120 to 140 ft lbs