



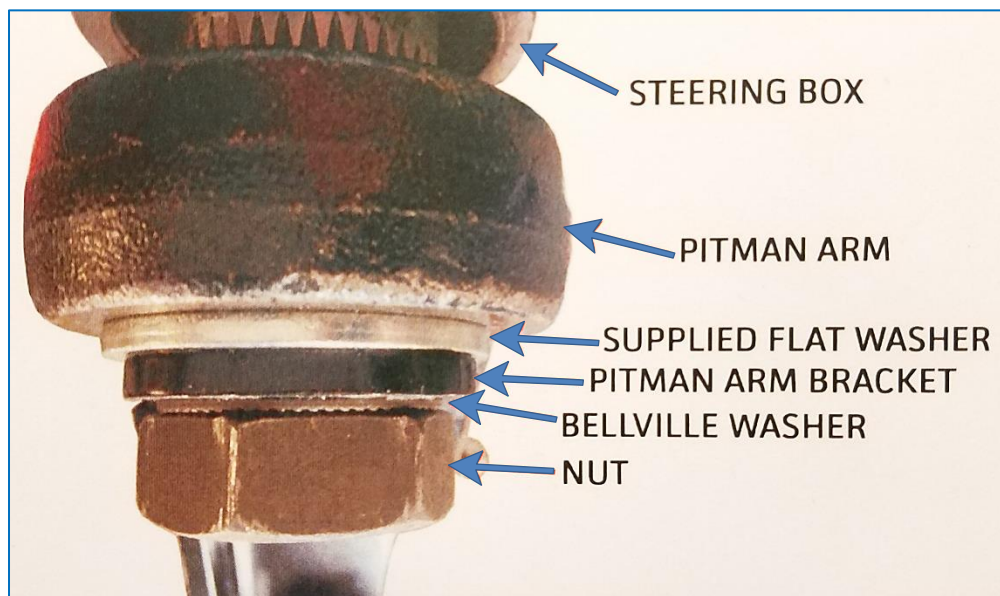
SS20609/SS20610

The Heavy Duty pitman / idler arms are designed so no extra support is needed. However, if you would still like to use your existing support bracket with the Heavy Duty arms, we have included a washer kit to make that possible.



To use pitman arm SS20609 or SS20610 with a support bracket kit:

Apply supplied blue thread locker to sector shaft threads. Install supplied flat washer, support bracket, bellville washer, and then nut as shown in FIG. A.



Pitman Arm FIG. A