



Installation Instructions

Thank you for purchasing this control arm kit. Please read through these instructions before installation.

Control Arm Kit

part #TRA-1004

INTRODUCTION

This kit is designed to be direct replacements for the Monaco Coach Roadmaster chassis RR4R and R4R rear suspension control arms. Due to several variables in the original Monaco design there may be some slight modifications that will need to be performed to install this kit on some models

SUGGESTED TOOLS

The following tools are suggested to complete the installation procedures:

- General hand tools
- Torque wrench

Free Lifetime Warranty

You must accurately and completely fill out and mail the product registration card within thirty (30) days from the date of purchase to qualify for your warranty.

Your product registration is an important record for Source Engineering, Inc. to keep in touch with you. It also enables us to expedite any future claim, update or recall that may arise concerning our products.

INSTALLATION

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These are the issues you may run into:

1) When the U-bolts are torque to the required 400 ft lbs. The lower clamp plate should also be tight against the bottom of the control arm with a slight side to side deflection.

2) When installing U-bolts ensure that the top of the bolt sits flat on top of the axle and the radius is correct. If not, call for assistance.

3) When finished check the bag height, it should be 8.5" to 9.0" as measured BETWEEN the upper and lower bag plates.

4) The forward mounting bolt that attaches the control arm to the frame mount usually will have 3 large spacer washers. When installing the new arm, replace only 1 spacer on each side of the arm.

5) When installing the cross link that goes between the two control arms, it works best to run the bolt from the control arm out so the nut will be on the cross link side.

Please note: we have updated this kit to eliminate the U bolt spacers. They are no longer included or used in the update kit.