

INSTALLATION INSTRUCTIONS For **T-107K2.5 MOUNTING HARDWARE KIT**

PARTS NEEDED:	
41-230	SAFE T PLUS unit (Blue)
T-107K2.5	Mounting Hardware Kit
consists of:	
55-107-3	Anchor Bracket
55-214	Tie Rod Bracket
12-38-1625K	1 5/8 U-Bolt Kit
16-900	1" Spacer (2)
10-5-200	9/16 x 2" Bolt (2)
10-8-400-10	4" Bolt (2)
14-500	9/16" Locking Nut (2)
15-550	9/16" Flat Washer (2)



Set front wheels of vehicle to a straight-ahead position. This is **IMPORTANT**. Later adjustment of the Tie Rod Bracket may be avoided if front wheels are set perfectly straight.



Find steering box and hold bracket up for best clearance. (Holes should be drilled at 1 3/4" from bottom of steering box and 1" and 3" from the passenger side front of steering box) Mark holes.

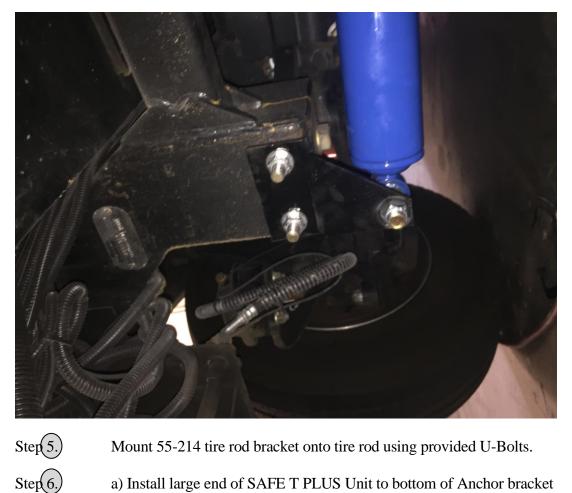
Step 3.

Step

Drill 9/16" holes into steering box.

Mount 55-107-3 anchor bracket on passenger side using 9/16" bolts, flat washer, locking washer and nut. Tighten nuts securely.





b) Install small end of SAFE T PLUS unit to bottom of Tie Rod Bracket with bolt, nut, & washer provided.

Step(7.)

a) Tighten the unit bolt on Anchor Bracket to 80-90 foot pounds of torque.
b) Tighten the U-Bolts on the Tie Rod Bracket to 20 foot pounds of torque
c) Finally; tighten the unit bolt on the Tie Rod Bracket to 80-90 foot pounds of torque.



ROAD TEST & ADJUSTMENT PROCEDURES: See attached documents.

FOR TECHNICAL ASSISTANCE: ☎ (800) 872-7233 ⊠ support@safe-t-plus.com

